



CERTIFICATE

Issued to:

ORGANIZATION

Exeter-Ivanhoe Citrus Association

901 Rockyhill Drive Exeter, California 93221, United States

OPERATION

Exeter-Ivanhoe Citrus Assn. (Ivanhoe Plant)

15804 Live Oak Dr. Ivanhoe, California 93235, United States

Operation type: PACKINGHOUSE

PRELIMINARY AUDIT SCORE:

94%

CERTIFICATE VALID FROM:

Jan 23, 2023 To Jan 22, 2024

FINAL AUDIT SCORE:

97%

Primus Auditing Operations certifies that this operation has complied with the applicable requirements of PrimusGFS Version 3.2

[See subsequent certificate page\(s\) for audit executive summary](#)



Primus Auditing Operations | 1265 Furukawa way | Santa Maria
California 93458 United States |
primusgfsqa@primusauditingops.com | 805.623.5563 | 805.352.1364

Authorized by:
President
Javier Sollozo



CERTIFICATE VALID FROM:

Jan 23, 2023 To Jan 22, 2024

AUDIT TYPE:

Announced Audit

AUDIT EXECUTIVE SUMMARY:

The total time spent for this inspection included this packing operation and two other packing operations that are at no more of 20 minutes away from each other. This fresh citrus (conv. navels/ valencias) packinghouse has a main room of about 40,000 sq. ft. (covered concrete/metallic structure), and three other rooms for storage of finished products. The oranges are delivered from own and contracted farms in HD plastic bins, oranges are stored/de-greened -5 rooms, seasonal-, then dumped -pre-graded/ black room- then the flume tank -that contains sodium bicarbonate (1-3%) with chlorinated (CP1, 20-200 ppm free chlorine/ pH 6-13) recirculated water, and transfer to the high pressure washer (CP2 20-200 ppm free chlorine/ pH 6-13), then rinse with fresh water (residual chlorine 20-200 ppm), fungicide treatment (either Imazalil and/or TBZ at 85-135 F degrees) + PAA (CP3 30-85 ppm), conveyed to rotating sponges for water elimination, pre-graded/ black room, then the application of wax before the drying step at 90-140 F degrees, then grading -optical and by hand-, electronic sizing, holding bins, packing or bagging, cold storage and distribution. Facility runs from Dec. to June, with a maximum of 85 people and one night sanitation crew. Today was observed the packing of several sizes of oranges -from 48 to 138- in cardboard boxes and 8 lbs. mesh bags in a 5 unit case.

Addendum(s) included in the audit:

Not Applicable

Product information for each product			
Product Group/Product Name	Observed Product	Seasonality	Country of destination for product
Oranges	Observed on the day of audit	From: December To: June	Japan, China, Indonesia, Canada, Phillipines, Taiwan, Korea, South, Viet-Nam, Mexico, Hong Kong, Singapore, Chile, Thailand