



CERTIFICATE

Issued to:

ORGANIZATION

Exeter-Ivanhoe Citrus Association

901 Rockyhill Drive Exeter, California 93221, United States

OPERATION

Exeter-Ivanhoe Citrus Association (Exeter Plant)

901 Rockyhill Dr. Exeter, California 93221, United States

Operation type: PACKINGHOUSE

PRELIMINARY AUDIT SCORE:

94%

CERTIFICATE VALID FROM:

Jan 20, 2023 To Jan 19, 2024

FINAL AUDIT SCORE:

97%

Primus Auditing Operations certifies that this operation has complied with the applicable requirements of PrimusGFS Version 3.2

[See subsequent certificate page\(s\) for audit executive summary](#)



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Authorized by:
President
Javier Sollozo



CERTIFICATE VALID FROM:

Jan 20, 2023 To Jan 19, 2024

AUDIT TYPE:

Announced Audit

AUDIT EXECUTIVE SUMMARY:

The total time spent for this inspection included this packing operation and two other packing operations that are at no more of 20 minutes away from each other. This fresh citrus (conv. navels/ valencias) packinghouse is composed of three buildings, with the packing room of about 26,000 sq. ft. (covered concrete/wood structure), the cold storage building (48,000 sq. ft.) has 5 cold rooms and 3 pre-coolers for storage of finished product. The oranges are delivered from own and contracted farms in HD plastic bins, oranges are stored/de-greened -7 rooms, part of the 3rd building (semi covered), seasonal-, then dumped in chlorinated water (20-200 ppm free chlorine), -pre-graded/ black room- then the HPW-that contains sodium bicarbonate (1-3%) with chlorine (20-200 ppm free chlorine/ pH 6-13) recirculated water, then rinse with fresh water (residual chlorine 20-200 ppm), secondary pre-grade, then fungicide treatment (either Imazalil and/or TBZ at 110-145 F degrees) + PAA (CP3 30-85 ppm), conveyed to rotating sponges for water elimination, , then the application of wax before the drying step at 90-140 F degrees, then grading -optical and by hand-, electronic sizing, holding bins, packing or bagging, cold storage and distribution. Facility runs from Oct. to July, with a maximum of 75 people and one night sanitation crew. Today was observed the packing of several sizes of oranges -from 56 to 888- in cardboard boxes and 8 lbs. bags in a 60 unit bin.

Addendum(s) included in the audit:

Not Applicable

Product information for each product

Product Group/Product Name	Observed Product	Seasonality	Country of destination for product
Oranges	Observed on the day of audit	From: October To: July	Japan, China, Indonesia, Canada, Phillipines, Taiwan, Korea, South, Viet-Nam, Mexico, Hong Kong, Singapore, Chile, Thailand